An IMPOSSIBLE Brain Teaser

This brain teaser is really not impossible, but it is tricky! Carefully read the directions in each line to make changes in the previous set of letters. Write the new letters in the blank after each instruction. The first two are completed for you.

1. Start with IMPOSSIBLE.  
   IMPOSSIBLE

2. Change the second vowel from the left to E.  
   IMPESSIBLE

3. If occurrence is spelled correctly, change the 2\textsuperscript{nd} consonant to H. If it is not spelled correctly, change the last consonant to T.  
   ________________________

4. Omit the letters, in order, that spell MESS.  
   ________________________

5. Insert CABBAGE after the 1\textsuperscript{st} vowel.  
   ________________________

6. Change the 2\textsuperscript{nd} I to A.  
   ________________________

7. Move the first vowel so that it is directly to the right of the 4\textsuperscript{th} consonant.  
   ________________________

8. If mischievous is spelled correctly, omit the first two letters. If it is spelled incorrectly, omit the double consonants.  
   ________________________

9. Change the G to V.  
   ________________________

10. Switch the places of the 2\textsuperscript{nd} consonant and the 3\textsuperscript{rd} consonant.  
    ________________________

11. If occasionally is spelled correctly, omit the 2\textsuperscript{nd} letter. If is spelled incorrectly, add IN after the first letter.  
    ________________________

12. Switch the order of the 1\textsuperscript{st} and 2\textsuperscript{nd} letters.  
    ________________________

13. If your letters now form a correctly-spelled word, write them in the blank below. If not, review the directions to find any possible errors.

Solving this brain teaser is not IMPOSSIBLE. It is ________________________!